

# **Why Choose Perfect Laser**











- 20 years experience in producing Laser and CNC field
- **2** Customer-orientated
- Wish to provide benefit to agents and customers
- Free consulting, life-long service
- Engineer Overseas Installation available
- 6 10000+ Customers Choice
- Perfect Laser will be your best Partner

## **Cutting Samples**



# **Configuration**



#### **1000W Cutting thickness parameters sheet (for reference)**

Material	Thickness	Speed(mm/s)	Gas type	Air pressure (Mpa)
Stainless steel	0.5	500	N <sup>2</sup> (Nitrogen)	1.5
	1	300		1.5
INTERIOR OF THE	2	100		2.0
	3	40		2.3
	4	18		2.5
	5	12		2.5
Carbon steel	1	300	O <sup>2</sup> (oxygen)	0.6
	2	100		0.65
	3	60		0.5
FT LASER riectlasernet	4	45		0.4
	5	30		0.4
	6	30		0.13
	8	16		0.13
	10	10		0.15

Copper, aluminum and other colored high anti-material are not recommended, because they are highly-reflect material. The laser absorption rate is low so that it is easy to cause damage for the laser head. Any damage caused by that will be not under warranty.

# Technical Data

Name	Metal sheet and pipe fiber laser cutting machine	
Model	PE-F3015B 500W (800W1000W2000W)	
Maximum run speed	90m/min	
Laser Wavelength	1080 nm	
Minimum cutting line width	0.1mm	
Rated output power	502000W	
X, Y-axis positioning accuracy	≤±0.01mm	
Repeated positioning accuracy of the table	≤±0.01mm	
The maximum load of the workbench	800KG	
Effective processing format	1500*3000mm	
Z-axis travel	120mm	
Volume	4.6*2.3*1.8m	
Power	12KW	
Water cooler	2kw	
Electricity power	380v 50Hz±10%	
Red light spot position	yes	
Auxiliary gas	Oxygen, nitrogen	
Pipe type	Round,oval,special-shaped pipe	
Pipe Length	3-9m	
Diameter	1mm-300mm	

## **Product Details**



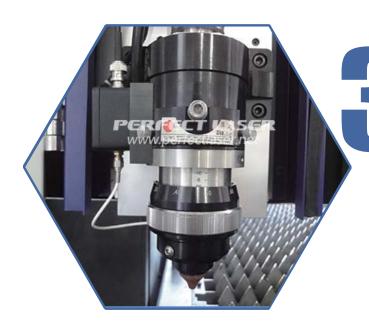
Controller with a PC screen operating system, easy to operate.



Fiber Laser Source, automatic cutting for optimized cutting path calculation, industrial computer installed software







Automatic focus laser cutting head (metal sensor) selection of well-known brands lasermach (US laser microphone), with high sensitivity, good stability.



4

The unique design of the rotary aids avoids technical problems that are not concentric when the pipe is bent and cut.



3HP high-power water chillers to keep the laser head always in a comfortable working temperature.







Self-service refueling device on the track to protect the lubrication of the track.



Japan's Panasonic servo motor and drive to improve the cutting speed and stability.







Combination of ball movement and feed system.

## **Terms and Conditions**

